# Phase Transformations in Li<sub>2</sub>WO<sub>4</sub> at High Pressure

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Received May 9, 1972

The phase diagram of Li<sub>2</sub>WO<sub>4</sub> has been determined at high pressure up to 160 kbars and a temperature of 800°C. Three new high-pressure phases have been found in the present study. Crystallographic data are given for Li<sub>2</sub>WO<sub>4</sub> III and Li<sub>2</sub>WO<sub>4</sub> IV by means of single crystal and powder X-ray analyses. Li<sub>2</sub>WO<sub>4</sub> III is orthorhombic with the large unit cell containing 16 molecules and having the edges:  $a_0 = 10.12(4)$  Å,  $b_0 - 10.07(1)$  Å,  $c_0 - 11.68(6)$  Å. Li<sub>2</sub>WO<sub>4</sub> IV has an orthorhombic unit cell with the parameters:  $a_0 = 4.96(7)$  Å,  $b_0 = 9.72(8)$  Å,  $c_0 = 5.93(8)$  Å and Z = 4. The total volume decrease is estimated to be 24.8% through the high pressure transformations in Li<sub>2</sub>WO<sub>4</sub>. No spinel-like structure could be found in the present study.

## Introduction

Pressure-induced phase transformations in complex oxides have been studied extensively for the past 10 yr in the field of crystal chemistry as well as of earth science. Various types of transformations have been reported so far. One of the typical transformations among them is that of phenacite-spinel. Be<sub>2</sub>SiO<sub>4</sub>, Be<sub>2</sub>GeO<sub>4</sub>, Zn<sub>2</sub>SiO<sub>4</sub>,  $Li_2MoO_4$ ,  $Li_2WO_4$ ,  $LiAlGeO_4$ ,  $Zn_2GeO_4$ , LiGaGeO<sub>4</sub> and LiZnVO<sub>4</sub> crystallize in the phenacite structure at atmospheric pressure (1), in which three cations are all in the tetrahedral coordination. All the compounds except  $Be_2SiO_4$ ,  $Be_2GeO_4$  and  $Li_2WO_4$  transform to the more closely packed spinel (2-6) or modified spinel (7) structure under pressure; the change of two thirds of the cations from four- to sixfold coordination results in a decrease in volume of about 20 to 23 %. Because the ionic radius of Be<sup>2+</sup> is far smaller than that of the other cations, in Be<sub>2</sub>SiO<sub>4</sub> and  $Be_2GeO_4$  it cannot occupy the octahedrally coordinated sites in the spinel structure even under very high pressure.

Under these circumstances,  $Li_2WO_4$  is expected to transform to spinel, because it is quite similar to  $Li_2MoO_4$  in the crystal chemical properties at atmospheric pressure. According to the preliminary experiment by Liebertz and Rooymans (6), three modifications probably exist in  $Li_2WO_4$ , none of them having a spinel structure. No further information has been given so far.

It is the object of the present study to throw light upon the high pressure phase transformations in  $\text{Li}_2WO_4$  up to 160 kbars and 800°C. For comparison with that of  $\text{Li}_2MoO_4$ , which transforms to spinel under relatively low pressure (6), phase behavior of the binary system  $\text{Li}_2WO_4$ - $\text{Li}_2MoO_4$  was also examined at high pressure in some detail.

### **Experimental Procedures**

The atmospheric pressure phase of  $Li_2WO_4$ was prepared by mixing intimately  $Li_2CO_3$  and  $WO_3$  of guaranteed quality obtained from Kanto Chemical Co., Tokyo, loading into a platinum

Copyright © 1973 by Academic Press, Inc. All rights of reproduction in any form reserved. crucible, firing at 450–500°C for 3 days, and crushing and grinding. The product was refined at this temperature for 3 days and crushed again. This procedure was repeated more than 10 times. The specimen so prepared was found to be single phase by X-ray diffraction and by microscopic examination in immersion liquids, having unit cell dimensions of the hexagonal lattice,  $a_0 =$ 14.363 Å,  $c_0 = 9.606$  Å, which are in good agreement with the value previously reported (ASTM card No. 12-760).

Starting materials of the binary system Li<sub>2</sub>WO<sub>4</sub>-Li<sub>2</sub>MoO<sub>4</sub> were prepared by mixing intimately in the required proportions  $Li_2WO_4$ and Li<sub>2</sub>MoO<sub>4</sub>, prepared as mentioned above, loading into a gold capsule, putting into a testtube type microbomb under oxygen pressures of about 100 atm, in order to prevent the reduction and vaporization of the constituent oxides, and then heating at 600°C for 2 hr, at 750°C for 20 min and at 600°C for 1 hr. The specimen thus obtained was found to be homogeneous single phase with phenacite structure by X-ray and microscopic examinations. Linear relations between the lattice parameters and the composition in the  $Li_2W_{1-x}Mo_xO_4$  system are shown in Fig. 1, indicating that a complete solid solution is formed in this system.

A piston-cylinder type of high pressure apparatus was used with the furnace assembly in the pressure cell as previously described (8). Samples were sealed by dc carbon arc welding in a gold capsule 10 mm long and 3 mm in diameter. The temperature was measured with chromel-alumel thermocouples without any corrections for the pressure effect on the emf. Friction loss in the solid pressure media of pyrophyllite and talc was also ignored by adopting the so called "pistonout" procedure suggested by Boyd et al. (9). Temperature and pressure are considered to be accurate within  $\pm 10^{\circ}$ C and  $\pm 5^{\circ}_{\circ}$ , respectively.

In the runs for pressures of 40 to 60 kbars, a belt type high pressure apparatus (10) was used and for ultrahigh pressures up to 160 kbars, a Bridgman anvil type high pressure apparatus with internal heating system (11) was used. In these cases, the pressure was calibrated at room temperature based on the NBS pressure scale (12) (Bi I–II, 26 kbars; Ba I–II, 55 kbars; Bi III–V, 77 kbars) and the new Drickamer's scale (13) (Ba II–III, 120 kbars).

The experimental method used in the phase equilibrium study was a conventional quenching method. The atmospheric pressure phase of

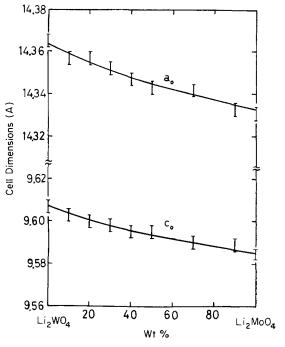


FIG. 1. Composition dependence of the unit cell parameters for  $Li_2WO_4$ - $Li_2MOO_4$  system with the hexagonal lattice of the phenacite structure.

 $Li_2WO_4$  was held at a certain temperaturepressure condition for a time interval sufficient for a reaction (for example, 0.5 hr at 700°C and 6 hr at 420°C were needed) and then quenched to room temperature by turning off the heating power. The pressure was then released slowly. To confirm the reversibility of the reactions, the high pressure phases thus obtained by quenching were also used as the starting materials.

Identification of the phases present in the recovered specimen was made by X-ray powder analysis and by microscopic observation. The crystal symmetry of the polymorphs of  $\text{Li}_2\text{WO}_4$ , newly found in the course of the study, were determined on a single crystal using a Weissenberg camera with Ni filtered  $\text{Cu}K\alpha_1$  radiation. An accurate determination of the unit cell parameters was made by a least-squares refinement of the powder data which were collected with an X-ray diffractometer with scanning speed of  $1/4^\circ$  (2 $\theta$ ) per min. Diffraction angles were calibrated with pure silicon standard.  $\text{Cu}K\alpha_1$  radiation was used throughout.

Single crystals of  $Li_2WO_4$  III and  $Li_2WO_4$  IV (which are designated below) were obtained by heating for 3 hr at temperature about 50°C above the melting point and then cooling slowly to about 550°C at a programmed rate of 0.5°C/min with a PID temperature controller, while pressure was kept constant at a designed value.

### **Experimental Result**

# a. $Li_2WO_4$

Experimental results on the phase equilibrium study for Li<sub>2</sub>WO<sub>4</sub> up to 30 kbars are summarized in Fig. 2. In the figure, the ratio of the phases present in the run products, which was roughly estimated from X-ray powder data, is shown in proportion to the area in the circles. Reverse reactions are also indicated by the rectangular symbols with arrows showing the directions of reactions. The broken line is the melting curve of  $Li_2WO_4$ , which was roughly determined by DTA method similar to that reported by Javaraman, Klement and Kennedy (14). High pressure runs were carried out up to 160 kbars and 800°C and four polymorphs of Li<sub>2</sub>WO<sub>4</sub> were found in the present study. Each phase is hereafter designated as Li<sub>2</sub>WO<sub>4</sub> I-IV, in the order of phases with

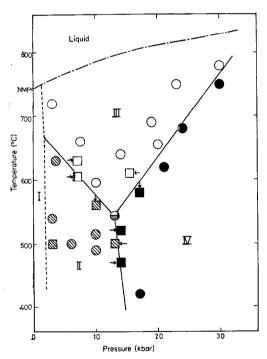


FIG. 2. Phase diagram for  $Li_2WO_4$ . Symbols are:  $I = Li_2WO_4$  I;  $II = Li_2WO_4$  II;  $III = Li_2WO_4$  III;  $IV = Li_2WO_4$  IV; (O)  $I \rightarrow II$ ; ( $\bigcirc$ )  $I \rightarrow III$ ; ( $\bigstar$ )  $I \rightarrow IV$ ; (O)  $I \rightarrow II$ ; (O)  $II \rightarrow II$ ; (O)  $II \rightarrow III$ ; ( $\textcircled{O} \leftarrow$ )  $IV \rightarrow III$ ; (O)  $II \rightarrow IV$ ; (O)  $II \rightarrow IV$ ; (broken line) the melting curve determined by DTA.

increasing pressure and temperature as shown in Fig. 2.

The atmospheric pressure phase of  $\text{Li}_2\text{WO}_4$  I with the phenacite structure was found to transform to two other phases,  $\text{Li}_2\text{WO}_4$  II and  $\text{Li}_2\text{WO}_4$  III, at pressures at least above 3 kbars, the lower pressure limit available in the piston-cylinder apparatus.  $\text{Li}_2\text{WO}_4$  III was a high temperature-high pressure phase compared to  $\text{Li}_2\text{WO}_4$  II. That is, at 3 kbars and at temperatures higher than 665°C Li<sub>2</sub>WO<sub>4</sub> II was found to transform to  $\text{Li}_2\text{WO}_4$  III, and at temperatures of 665 to 545°C, the former transformed to the latter with increasing pressure. The equilibrium phase boundary curve between  $\text{Li}_2\text{WO}_4$  II and  $\text{Li}_2\text{WO}_4$  III has a negative slope and can be expressed by P(kbar) = 64 - 0.093 T (°C).

At temperatures higher than 545°C, Li<sub>2</sub>WO<sub>4</sub> III was found to transform to Li<sub>2</sub>WO<sub>4</sub> IV with increasing pressure. The equilibrium phase boundary between Li<sub>2</sub>WO<sub>4</sub> III and Li<sub>2</sub>WO<sub>4</sub> IV was determined and can be expressed by the equation,  $P(\text{kbar}) = -29 + 0.077 \ T(^{\circ}\text{C})$ . At temperatures lower than 545°C, Li<sub>2</sub>WO<sub>4</sub> II also transformed to Li<sub>2</sub>WO<sub>4</sub> IV with increasing pressure. The equilibrium phase boundary curve was almost independent of temperature and can be expressed by  $P(\text{kbar}) = 19 - 0.012 T(^{\circ}\text{C})$ . The triplet point Li<sub>2</sub>WO<sub>4</sub> II-Li<sub>2</sub>WO<sub>4</sub> III-Li<sub>2</sub>WO<sub>4</sub> IV was located at 545°C, 13 kbars. Li<sub>2</sub>WO<sub>4</sub> IV, the densest form among all the polymorphs of  $Li_2WO_4$ , was found to be stable up to 160 kbars and 800°C. No spinel phase was observed in the present P-T regions. All the high pressure phases of Li<sub>2</sub>WO<sub>4</sub> II, III and IV completely transformed to the atmospheric pressure phase of Li<sub>2</sub>WO<sub>4</sub> I when they were heated at both temperatures of 600 and 700°C in air.

The crystal symmetry of  $Li_2WO_4$  II could not be determined lacking single crystals for the Weissenberg camera. The observed *d*-values of the X-ray powder analysis are tabulated in Table I.

 $Li_2WO_4$  III was found to have orthorhombic symmetry by Weissenberg photographs taken for a single crystal of 100  $\mu$ m size. Powder X-ray diffraction lines were completely indexed using the single crystal data. No extra peaks could be found. Unit cell dimensions determined by the least-squares method are summarized in Table II, together with the observed and calculated *d*-values. The unit cell of  $Li_2WO_4$  III contains 16 molecular units, which was determined by a pycnometrical density measurement (the

TABLE I

POWDER DIFFRACTION DATA FOR Li<sub>2</sub>WO<sub>4</sub> II

$d_{obs}$	$I_{obs}$	$d_{obs}$	$I_{\rm obs}$	
6.89	40	2.141	25	
5.975	60	2.112	90	
4.514	100	1.991	20	
3.770	10	1.910	10	
3.601	90	1.838	20	
3.440	70	1.819	30	
3.082	65	1.743	15	
2.736	85	1.654	10	
2.671	35	1.610	25	
2.484	10	1.566	10	
2.435	30	1.550	20	
2.340	10	1.542	20	
2.298	25	1.491	40	
2.255	20	1.457	45	

measured density  $d = 5.8 \pm 0.3$  g ml<sup>-1</sup>. This gives a volume decrease of 21.9% for the Li<sub>2</sub>WO<sub>4</sub> I to Li<sub>2</sub>WO<sub>4</sub> III transformation.

The crystal symmetry of  $Li_2WO_4$  IV was found to be orthorhombic very close to hexagonal, from the single crystal data. Powder diffraction lines were well indexed on the basis of the orthorhombic lattice. Cell dimensions together with both the observed and calculated *d*-values are tabulated in Table III. The pycnometrically measured density was  $d = 6.2 \pm 0.3$  g ml<sup>-1</sup>, which indicated a cell containing four formula units. The volume decrease during the transformation is estimated to be 2.9% from Li<sub>2</sub>WO<sub>4</sub> III to Li<sub>2</sub>WO<sub>4</sub> IV and 24.8% from Li<sub>2</sub>WO<sub>4</sub> I to Li<sub>2</sub>WO<sub>4</sub> IV.

Detailed crystal structure analyses of  $Li_2WO_4$ III and IV, now being carried out by Morimoto and his colleagues at Osaka University, will be reported elsewhere.

## b. Li<sub>2</sub>WO<sub>4</sub>-Li<sub>2</sub>MoO<sub>4</sub> System

Among the four polymorphs of  $Li_2WO_4$ , no spinel-like structure could be found. In order to make the situation clear, the binary system of  $Li_2WO_4$ - $Li_2MOO_4$  was investigated at high pressure up to 60 kbars at constant temperature of 750°C. The starting material was the solid solution of  $Li_2W_{1-x}Mo_xO_4$  with the phenacite structure. The experimental results are summarized in Fig. 3. The figure shows that this system is substantially a pseudobinary one in this experimental range. It is confirmed, however, that at

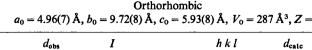
Orthorhombic $a_0 = 10.12(4)$ Å, $b_0 = 10.07(1)$ Å, $c_0 = 11.68(6)$ Å, $V_0 = 1191$ Å <sup>3</sup> , $Z = 16$							
hkl	d <sub>calc</sub>	d <sub>obs</sub>	Ι	h k l	d <sub>calc</sub>	dobs	I
101	7.652	7.65	10	142	2.254)		
002	5.843	5.86	10	240	2.354		
201	4.645	4.652	70	420	2.261	2.259	10
210	4.523	4.526	20	224	2.261		-
202	3.826	3.822	60	412	2.263		
013	3.633	2 640	20	241	2.213		30
103	3.635∫	3.640	30	421	2.220	2.215	
212	3.576	3.582	10	205]	-		
221	3.414	3.414	5	403	2.122	2.124	:
031	3.226	3.229	20	422	2.109	2.110	1:
230	2.798	2.799	25	215	2.076]		
223	2.632	2.635	100	413	2.077	2.078	10
024	2.527			431	1.991	1.992	
204	2.530	2.530	55	243	1.951	11772	•
400	2.531			225	1.955	1.953	15
214	2.454		20	423	1.956	10000	
410	2.455 }	2.457	20	440	1.785		
411	2.402	2.401	5	424	1.788	1.789	60
				216	1.789	21.05	

TABLE II Powder Diffraction Data for Li<sub>2</sub>WO<sub>4</sub> III

	TABLE III	
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POWDER DIFFRACTION DATA FOR Li2WO4 IV

h k l	$d_{calc}$	$d_{\rm obs}$	Ι	hkl	$d_{calc}$	$d_{obs}$	Ι
011	5.07	5.05	30	051	1.849	1.850	1
020	4.86	4.85	100	222	1.772	1.766	10
111	3.547	3.548	40	142	1.759	1.757	5
002	2.969	2.963	5	240	1.738	1.740	5
031	2.846	2.844	10	151	1.733	1.729	5
102	2.548	2.547	5	033	1.689	1.690	10
022	2.534	2.531	5	060	1.621	1.623	15
200	2.483	2.479	15	311	1.574	1.577	2
112	2.465	2.462	10	250	1.531	1.531	5
040	2.432	2.431	20	302	1.446	1.450	1
122	2.257	2.262	10	062	1.423	1.423	2
220	2.212	2.209	5	233	1.397	1.402	1
013	1.940	1.938	5	114	1.407∫		
202	1.905	1.908	1	053	1.387	1.388	5
042	1.881	1.882	5	340	1.369	1.367	10
212	1.869	1.867	1	071	1.353	1.355	1



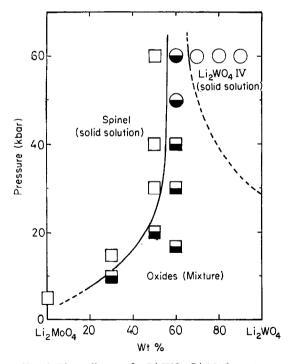


FIG. 3. Phase diagram for Li<sub>2</sub>WO<sub>4</sub>-Li<sub>2</sub>MoO<sub>4</sub> system at 750°C. (□) Spinel solid solution; (□) mixture of spinel solid solution and unknown phases; (0) Li<sub>2</sub>WO<sub>4</sub> IV solid solution; () mixture of Li<sub>2</sub>WO<sub>4</sub> IV solid solution and unknown phases.

higher the pressure, two other solid solutions of  $Li_2WO_4$  IV and spinel phase became more stable in the two separate regions of Li<sub>2</sub>WO<sub>4</sub>- and Li<sub>2</sub>MoO<sub>4</sub>-rich compositions, respectively. A phase gap was observed at around the composition of 60 wt % Li<sub>2</sub>WO<sub>4</sub>.

# **Conclusion and Discussion**

In the present work it was found that Li<sub>2</sub>WO<sub>4</sub>I finally transforms to the orthorhombic Li<sub>2</sub>WO<sub>4</sub> IV with a total volume decrease of 24.8%, passing through two intermediate phases. On the other hand, Li<sub>2</sub>MoO<sub>4</sub> directly transforms to the spinel structure with a volume decrease of 21 %, although both compounds crystallize in the phenacite structure having nearly identical unit cell parameters at atmospheric pressure. This experimental fact shows that Li<sub>2</sub>WO<sub>4</sub> IV has a rather denser structure than the "virtual" spinel  $Li_2WO_4$ . Therefore it may be concluded that Li<sub>2</sub>WO<sub>4</sub> would not transform to the spinel structure even under ultrahigh pressure. This presumption is also supported by the phase behavior in the pseudobinary system Li<sub>2</sub>WO<sub>4</sub>- $Li_2MoO_4$  at high pressure.

The difference between the phase behaviors of the two compounds at high pressure suggests that

the analogy in crystal chemical properties such as ionic radius and electronegativity between  $W^{6+}$ and  $Mo^{6+}$  at atmospheric pressure breaks down at high pressure. More detailed discussions can be done when the structure analyses of the new high pressure polymorphs are completed.

However, the opposite case has been known in the compounds containing Mo and W. The  $WO_3$  structure consists of the  $BO_3$  array of the perovskite structure having the general composition  $ABO_3$ , where A is a larger cation and B is a smaller cation able to accept octahedral coordination. Because the A-cation interstices are vacant, A cations are inserted into these interstices to form the so-called  $A_rWO_3$  bronzes. MoO<sub>3</sub> has a more complex layer structure and no A<sub>x</sub>MoO<sub>3</sub> perovskite bronze has been prepared at atmospheric pressure. However, Bither, Gillson and Young (15) found that the cubic perovskite system Na<sub>x</sub>MoO<sub>3</sub> and K<sub>x</sub>MoO<sub>3</sub> are present at 65 kbars. These two different results will present an interesting problem in the field of highpressure crystal chemistry.

#### Acknowledgment

We are very grateful to Professor N. Morimoto and Dr. H. Horiuchi of the Institute for Industrial Science, Osaka University, for X-ray analyses and useful suggestions. We are also indebted to Professor S. Akimoto of University of Tokyo, and Dr. M. Nakahira and Mr. H. Ohashi of the National Institute for Researches in Inorganic Materials, for their stimulating discussions and helpful comments on the manuscript. Ultrahigh pressure experiments using a Bridgman anvil type apparatus were carried out with the aid of Dr. B. Okai and Mr. Yoshimoto of this Institute.

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